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## **TDS OF SOCKING PRINTING SILICONE INK XG-15A &catalyst XG-15B**

### **Preparation:**

- 1.Mesh: 30-60(12T-24T) to make thick screen by emulsion.
- 2.Pigments added ratio:**2-4%**
- 3.Catalyst mixing ratio:**2%**
- 4.Thinner XG-128AH adding ratio:**0-10%** thinner is not necessary
- 5.Heating Temp and time: **120°C -150°C for 6-12 seconds , Heating time depends on drying temp.**

### **Silicone ink mixing tips:**

Socks	XG-15A	60G
Catalyst	XG-15B	1.2G (2%)
Thinner	XG-128AH	0-6G (0-10%)
Pigment	XG-	1.2-2.4G (2-4%) If need color effect

**To print by thick screen and big holes mesh for one layer then finish and heating by 120°C -150°C for 6-12 seconds , Heating time depends on drying temp.**